

304.375

Work Order ID 86550

86550

Page 1

July 5, 2012 10:07:50 AM

Item ID: D3759-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 7/05/12 Start Qty: 200.00

200

Cust Item ID:

Required Date: 7/11/12 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals:

Process Plan: CLDate: 12/07/05 Tooling:

Date:

Run Start *NR1*

QC:

Date: _____ SPC (Y/N): _____

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3759 | Rev A | | | | | | | | |

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL
Turn per Folio FA727 and Dwg D3759

DO NOT Deburr ENDS

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

12/07/16
12/07/17

200

DA
14
2-8
12/07/16
12/07/17

200

SL 12-07-18

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 86550

86550

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July 5, 2012 10:07:50 AM

Item ID: D3759-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 7/05/12 Start Qty: 200.00 *200* Cust Item ID:
 Required Date: 7/11/12 Req'd Qty: 200.00 *200* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Identify as per dwg & Stock Location <u>WA</u> | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | *****STOCK IN BASKET CELL***** | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

(200) 12/17/18

12/17/19

me
12-07-18

Dart Aerospace Ltd

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|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

Picklist Print

July 5, 2012 10:07:49 AM

Page 1

Work Order ID: 86550

Parent Item: D3759-1

Parent Item Name: Bushing

Start Date: 7/05/12

Required Date: 7/11/12

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| M304R0.375 | | Purchased | No | | | 110 | f | 57.0920 | 0.0725 | 15.263158 | | | |
| 304 ROUND BAR 0.375 | | | | | | | | | | 15.000 | | 12/07/17 | |

Location

Loc Qty

Loc Code

MAT029

57.092

119346

1.564

120204

2.721

121380

4.807

121728

48

15.000

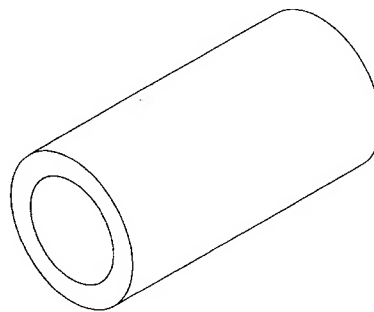
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NOTE: Date & initial all entries



D3759-1 BUSHING

CD12107105
W/O: 86550

RELEASED
1800-11/10

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

| | | | |
|------------|-------------|--|--------------|
| A | NEW ISSUE | AJS | 08.03.03 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | AJS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | ASS | | |
| CHECKED | ME | DRAWING NO. | REV. A |
| MFG. APPR. | ME | D3759 | SHEET 1 OF 2 |
| APPROVED | ME | TITLE | SCALE |
| DE APPR. | ME | BUSHING | NTS |
| DATE | 08.03.03 | <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |

Dart Aerospace Ltd

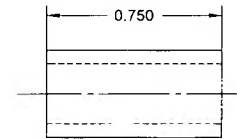
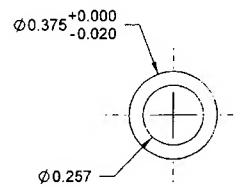
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NOTE: Date & initial all entries



D3759-1 BUSHING

08.03.03

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|------------|----------|--|--------------|
| DESIGN | AJS | DART AEROSPACE LTD | |
| DRAWN | AJS | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | ME | DRAWING NO. | REV. A |
| MFG. APPR. | ME | D3759 | SHEET 2 OF 2 |
| APPROVED | ME | TITLE | SCALE |
| DE APPR. | ME | BUSHING | NTS |
| DATE | 08.03.03 | <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small> | |

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